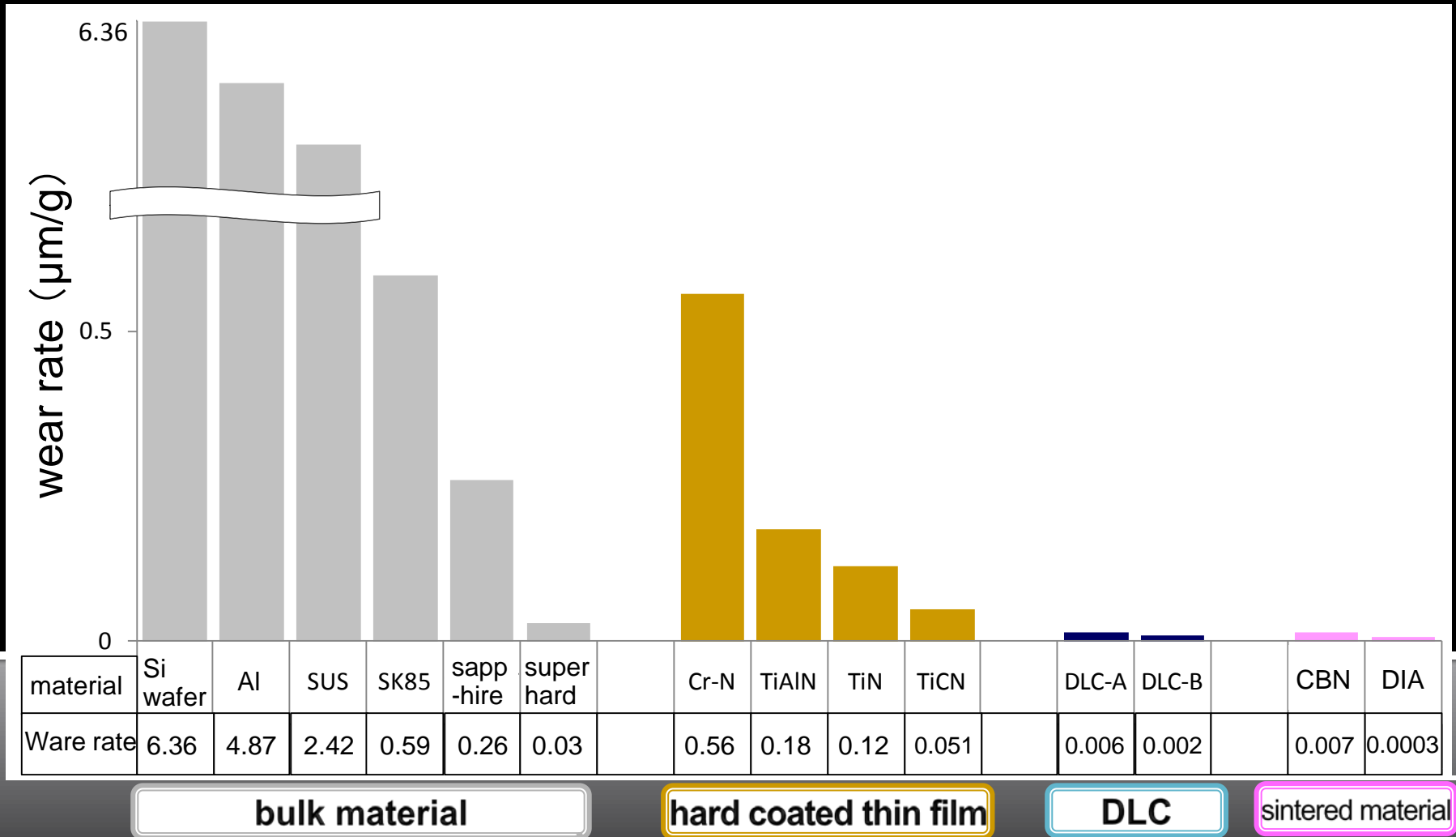


Various material Wear rate ranking



bulk material

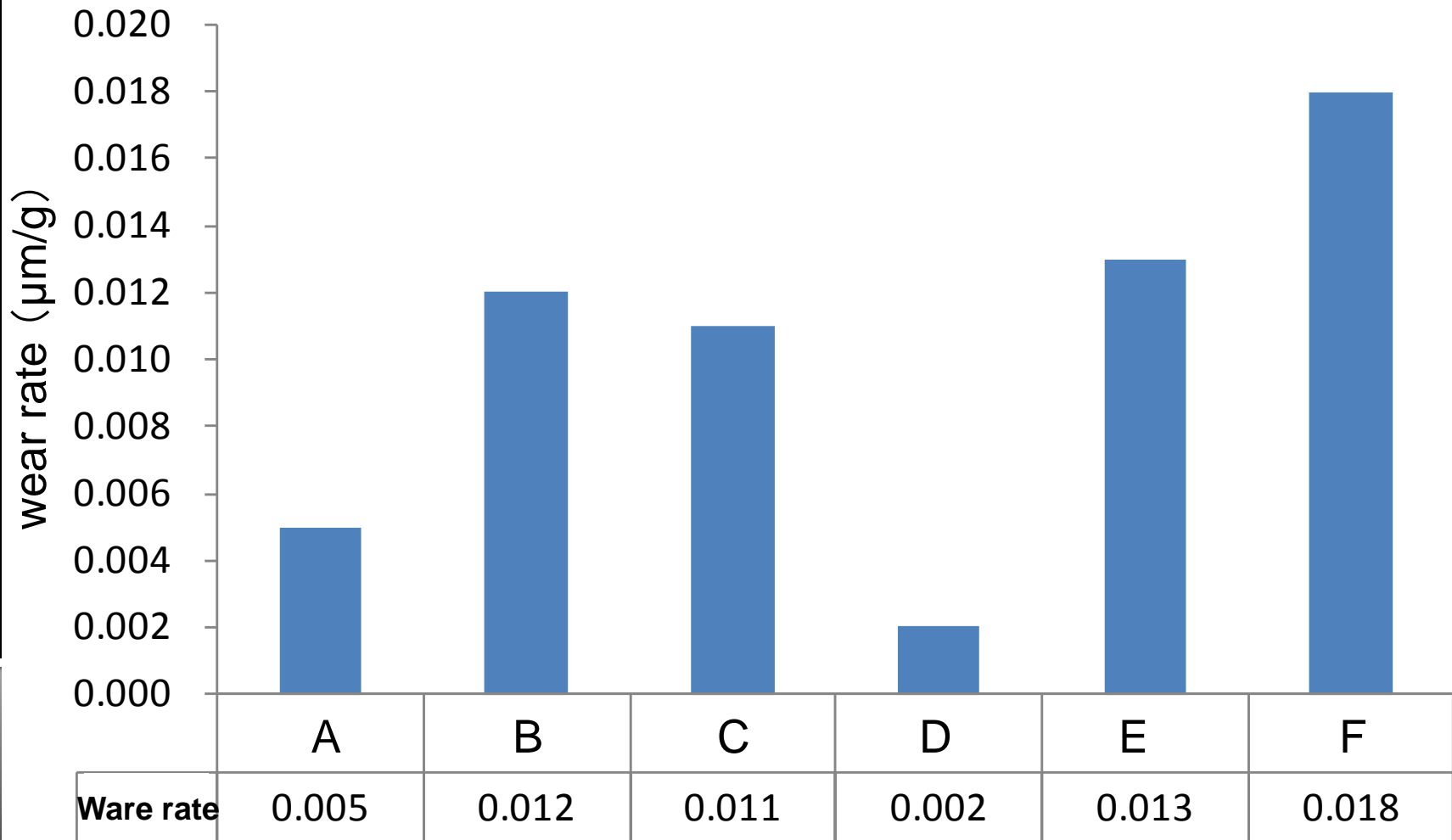
hard coated thin film

DLC

sintered material

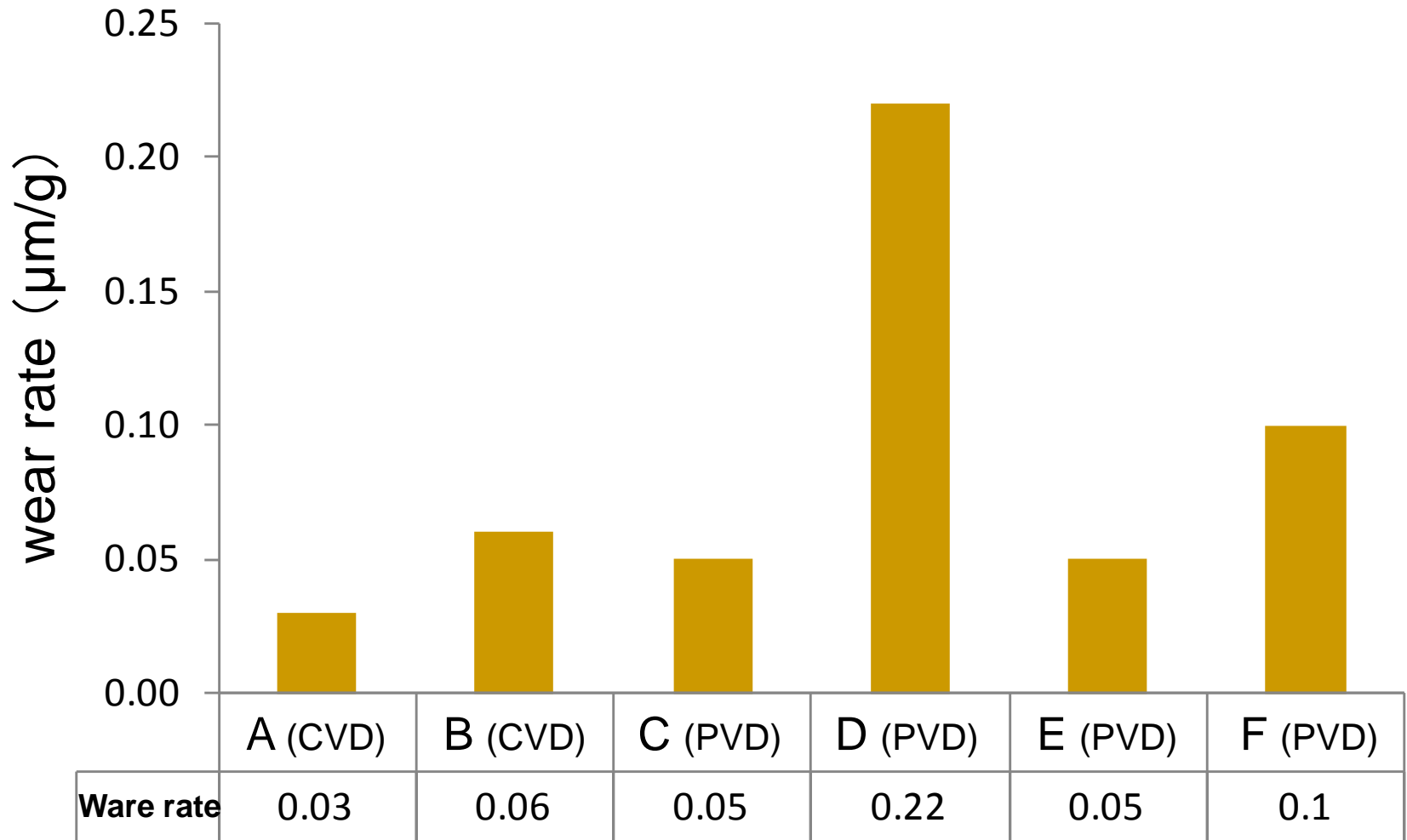
Commercially DLC end mill

Wear rate ranking



Commercially coated chip

Wear rate ranking



Plastic type material

Wear rate ranking

